

Work Order ID 152882

Tuesday, November 08, 2016 8:31:51 AM

152882

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Item ID: D2944 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Step Mounting Plate
Start Date: 11/3/2016 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 11/7/2016 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: DAS 21 9-89 Date: NOV 08 2016 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2944	Rev A								
100	FLOW WATER JET	0.01							
100									
Waterjet	Memo	0.08							
FLOW CNC Waterjet	1-Cut as per Dwg D2944 Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.02							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.03							
Quality Control									

DAS
38
9-89
NOV 11 2016

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Item ID: D2944

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Step Mounting Plate

Start Date: 11/3/2016 Start Qty: 10.00

10

Cust Item ID:

Required Date: 11/7/2016 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Packaging

Memo

*** STOCK IN STEP CELL ***
LOCATION WA003

0.02

12

NOV 14 2016

DAS
6
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Quality Control

Memo

0.17

DAS
21
9-89

NOV 15 2016

DAS
21
9-89

NOV 14 2016

Picklist Print

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Work Order ID: 152882

152882

Parent Item: D2944

D2944

Parent Item Name: Step Mounting Plate

Start Date: 11/3/2016

Required Date: 11/7/2016

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP B04.01.21Reformat; Added Step 6KJ/RF
IPP C 06.07.21 waterjet EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6S.188

Purchased

No

sf

11.2700

0.736842

M6061T6S 188

Dec 16 / 11 / 10

6061-T6 .188 Sheet

Location

Loc Qty

Loc Code

MAT020

11.27

m129146

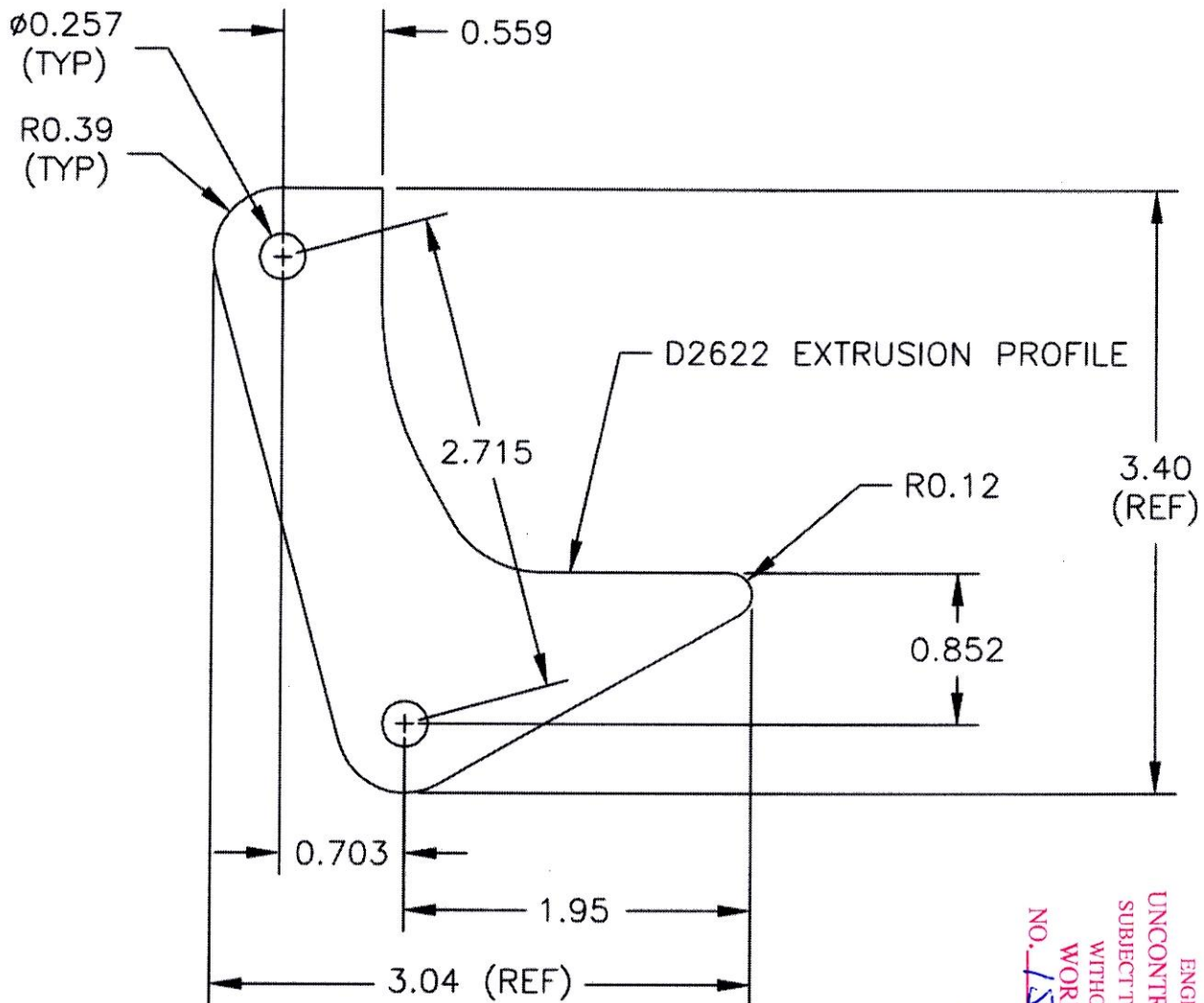
11.27

.7



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2944	REV. A SHEET 1 OF 1
DATE 99.12.13		TITLE STEP MOUNTING PLATE	SCALE 1:1
A	99.12.13	NEW ISSUE	

RELEASED
99.12.21 DS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 152882 MJS
16-11-08

MATERIAL: 6061-T6 ALUMINUM (QQ-A-250/11) 0.188 THICK
BREAK ALL SHARP EDGES 0.010 TO 0.020 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES